

# Technical Data Sheet

## Eastman Solus™ 2100 Performance Additive, Food Contact

### Applications

- Commerical printing inks
- Flexographic printing inks
- Food can coatings internal
- Graphic arts
- Gravure printing inks
- Inkjet printing inks
- Labels - food packaging - food contact
- Overprint varnishes
- Packaging inks food contact
- Screen printing inks
- Tape - food packaging - food contact
- Uv printing inks

### Key Attributes

- Ease of sanding
- Excellent anti-sag behavior
- Faster dry to touch time
- Improved gloss
- Wider window of polishability

### Product Description

Eastman Solus™ 2100, Food Contact performance additive is designed as a rheology control additive for high solids 2K coatings. It provides improved flow and leveling, faster dry to touch time, and improved polishing. It is soluble in a wide range of solvents and compatible in most high solids coatings systems. When Solus 2100, Food Contact performance additive is dissolved in appropriate solvents a clear, colorless solution is produced. It is a dry, free-flowing powder that is convenient to handle.

Eastman Solus 2100, Food Contact performance additive is based on cellulose, one of the most abundant natural renewable resources, from trees harvested from sustainably managed forests. The calculated approximate bio-content value of 36% for Solus 2100, Food Contact was determined by using six bio-based carbon atoms per anhydroglucose unit divided by the total number of carbons per anhydroglucose unit. Although the value reported is not specifically measured for bio-carbon, it can be estimated based on typical partition data.

This product is manufactured, stored, handled and transported by Eastman under conditions adhering to current Good Manufacturing Practices for food contact applications. This product meets requirements for use in certain food contact applications under regulations of the U.S. Food and Drug Administration (21 CFR), European Commission (Regulation 10/2011) and the Swiss Ordinance on Materials & Articles in Contact with Food (SR 817.023.21). Contact your Eastman representative or authorized Eastman distributor for specific regulatory compliance documentation.

For applications that do not require food contact compliance, please refer to Eastman Solus 2100 performance additive.

### Typical Properties

Property	Typical Value, Units
<b>General</b>	
Intrinsic Viscosity	0.08
Acetyl Content	2 wt %
Butyryl Content	53 wt %
Hydroxyl Content	1.6 %
Moisture Content	3.0 max %
T <sub>g</sub> <sup>a</sup>	75 °C
Bulk factor, poured lb/ft <sup>3</sup>	31-39 0.49-0.62 kg/L
Polymer Density (lbs/gal)	9.89 1.2 kg/L

<sup>a</sup>Glass Transition Temperature

## Packaging

20 Kg drums lined with polyethylene bag

## Storage

Keep container closed

## Comments

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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